

File Name	Machining time [s]	Max Feedrate [%]	Max Acceleration [%]	Max Jerk [%]	time ratio [%]	Jerk Max normalized
001_anchor.ngc	2.240000	31.250000	0.000000	21.428571	42.410714	1.000620
002_PieceDemoLinuxCNC_HV_V05.ngc	124.080000	62.024500	0.000000	2.401676	63.144745	2.458971
003_micro5_3axes_ebauche.ngc	2537.730000	9.034058	0.074082	8.436674	15.054793	11.360660
004_100_RoueDentee_Face_1_V02.ngc	1636.830000	76.822272	0.000000	0.003666	76.825327	2.226419
005_200_RoueDentee_Face_2_Surfacage_V02.ngc	681.420000	99.825365	0.000000	0.000000	99.825365	0.459378
006_300_RoueDentee_Face_2_Finition_V02.ngc	256.700000	89.902610	0.000000	0.011687	89.914297	0.848187
007_Ebauche_3axes_V01.ngc	2363.770000	9.704836	0.068958	8.398871	15.502354	3.341635
008_100_RoueDentee_Face_1_V04.ngc	1498.490000	79.058919	0.000000	0.005339	79.062256	2.072664
009_100_RoueDentee_Face_1_Debug_3Decimals.ngc	1601.770000	73.956935	0.000000	0.004994	73.960057	2.115586
010_200_RoueDentee_Face_2_Surfacage_V04.ngc	681.730000	99.772637	0.000000	0.000000	99.772637	0.483953
011_300_RoueDentee_Face_2_Finition_V04.ngc	252.040000	89.815109	0.000000	0.007935	89.819076	0.966689
012_Montre_V1.ngc	1191.500000	70.648762	0.004196	0.069660	70.676458	3.218128
013_Montre_V2.ngc	2307.810000	62.682370	0.002167	0.044631	62.698402	6.772517
014_Montre_V4.ngc	1780.470000	66.100524	0.003370	0.074138	66.116812	1.998098
015_Montre_V5.ngc	1584.400000	79.879450	0.003156	0.037869	79.897122	6.769112
016_Montre_V7.ngc	1356.120000	70.038050	0.002212	0.754358	70.411910	11.543024
017_Montre_V8.ngc	1356.400000	69.867296	0.002212	0.754202	70.241079	11.543024
018_Montre_V9.ngc	1372.780000	70.105188	0.002185	0.745203	70.474512	11.543024
019_Montre_V10.ngc	2605.210000	85.820721	0.000384	0.011515	85.832620	0.897495
020_Montre_V11.ngc	2605.210000	85.820721	0.000384	0.011515	85.832620	0.897495
021_Montre_V12.ngc	2904.740000	86.200830	0.000344	0.011016	86.212191	0.897495
022_Montre_V12_SlowResample.ngc	1230.930000	88.091930	0.000812	0.003250	88.095992	0.973168
023_Montre_V12_SlowResample2.ngc	46.180000	98.527501	0.021654	0.086618	98.635773	0.973168
024_Montre_V12_SlowResample3.ngc	45.610000	98.531024	0.021925	0.087700	98.640649	0.973168